TECHNICAL INFORMATION
Update date: 21.12.2018

NEOTHANE NH

DESCRIPTION

A two component, high solid and fast drying polyaspartic primer-enamel. Available in version NEOTHANE 50 with gloss 50 (semi-matt) and NEOTHANE 90 with gloss 90 (high-gloss)

Provides improved productivity at ambient temperature application while combining the anticorrosive performance of epoxy coatings and high aesthetics of UV durable topcoats in a single coat.

Is applied as a single coat direct to correctly prepared substrates, reducing application time, energy consumption and labour costs when compared to two coat applications, or single coat applications which require longer drying time.

COLOUR

According to the RAL, NCS pattern (selected colors)

PROPERTIES

- single coat application with fast handling times
- eliminates the need for costly drying in higher temperatures
- very fast drying time
- high color fastness
- very high resistance to chemical agents (including solutions of acids, bases, gasoline and diesel oil)
- very high resistance to mechanical factors
- water resistance
- resistance to flammable substances
- temperature resistance up to 150°C (short-term growth up to 180°C)
- resistance to aggressive urban, maritime and industrial atmospheres
- reduced emission of volatile organic substances
- good adhesion properties over correctly prepared substrates

USAGE

Specifically designed for use as a single coat primer/finish coating system to protect construction and mining heavy machinery, agricultural equipment, railcars, transportation vehicles, material handling and lifting equipment, pumps, valves, gear units and other small machinery.

SPECIFICATIONS

Density	1,5 (±0,05)	g/cm^3
VOC content of volatile organic compounds	To 240	g/l
Solvent content	10	Weight %.
Solid content	80 (±3)	Volume %
Covering power, color stability	For some colors, obtaining full qualitative coverage may require the application of an additional layer of paint. Aggressive chemical environment and elevated temperature (above	

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100°C) can affect color stability in some shades.

High humidity may cause discoloration of colors containing metallic pigments.

For yellow, orange and red colors it is recommended to use a white or similar topcoat primer.

Working temperature

Coating can work at the temperat ure 150°C in a dry atmosphere.
The temperature may rise to 180°C temporarily .

Layer thickness

DFT " dry film thickness"	WFT " wet film thickness"	Theoretical consumption		Theoretical performance
[µm]	[µm]	[l/m^2]	[kg/m^2]	[m^2/l]
60	75	0,08	0,11	13,33
120	150	0,15	0,22	6,67
180	225	0,22	0,34	4,44

APPLICATION

Application method

Brush (small areas with the addition of 20% thinner), roller, pneumatic spray, airless spray.

Hydrodynamic spraying

Nozzle tip	Dilute %	Pressure
0,011 - 0,019 "	0 – 5 %	100 - 250 Bar

The width of the sprayed jet, the so-called spray angle, should be chosen taking into account the shape and size of the surface to be painted.

Air spraying parametrs

Nozzle tip	Dilute %	Pressure
1,6 - 2,5 "	5 – 10 %	2,5 – 5,0 Bar

The recommended product flow time measured with Ford Cup No. 4 should be compared with those recommended by the spray gun manufacturer.

Thinner

THINNER NEO production of Malchem.

Recommended number of layers

1

Surface preparation

Surface	Preparation
Steel	The surface should be cleaned at least to grade Sa $2^1/_2$ in accordance with PN-EN ISO 8501-1: 2008. Dry substrate, free from traces of corrosion, scale, dust, grease, oil, salt and any other contamination. To degrease the surface, it is recommended to use Cleanmal Top by MALCHEM.

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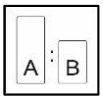
Application conditions

- Temperature: minimum substrate 5°C, minimum 3°C above dew point temperature, minimum ambient 5°C
- Humidity: maximum relative air 85%
- Safety: efficient and adequate ventilation in the workplace

Mixing of components



Version IN PLANT		
	Component A: Base	Component B: HARDENER 701
By weight	100	20
By volume	100	30
The above values indicate the capacity of the packaging, not the actual volume of the product in the packaging.		

Pot-life of mixture

2 h (in temp. 20±2°C)

Drying times (at temp. 20°C and relative humidity 55± 5%)

For layer DFT 60 (±10%) µm	in temp. 20±2°C and relative humidity 55±5%	in temp. 10±2°C and relative humidity 55±5%
Degree 1	30 min	30 min
Degree 3	2 h	2 h
Degree 5	3h 15min	3h 30min
Completely cure	1 days	1 days
Minimum for applying the next coat	1 h	1 h

These parameters may vary with changing environmental conditions, the number and thickness of the layers. The negative effect on the curing of the coating is, first of all, insufficient temperature and high humidity (rain, condensation of water vapor).

ADDITIONAL INFORMATION

Storage

The material should be stored in original, tightly closed containers, away from possible sources of fire, in places exposed to direct sunlight or elevated temperatures, children should be protected from access to products, storage temperature: from 5°C to 30°C.

Shelf life

The minimum shelf life indicated on the package is the value of the indication, which depends on a number of factors - first of all, the method and temperature of storage. After exceeding the specified date, the quality of the product must be reviewed.

Safety information

Information on the presence, detection of threats, actions during first aid and in case of fire, as well as environmental and legal regulations can be found in the safety data sheet, which can be obtained from the manufacturer Malchem.

Basic security measures

- Read the information on the product packaging.
- Efficient and appropriate ventilation at the workplace.
- Avoid contact with skin and inhalation of vapors.
- Use of costumes, gloves and masks.

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- If the product comes in contact with skin, wash the area with warm water and soap or other detergent.

In case of contact of the product with eyes, rinse immediately with water and seek medical advice immediately.

PRODUCT IS INTENDED FOR PROFESSIONAL USE ONLY